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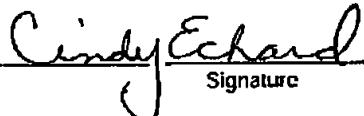
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Joshua C. Liu

USSN: 10/705,299

Filed: November 10, 2003

Confirmation No.: 5219

"Method of Manufacturing a Caster Roll"

Attorney Docket: 02-0064-02/370041-00006

Amendment (39 pages)

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Joshua C. Liu  
USSN 10/705,299  
Filed November 10, 2003

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of ) Examiner Stephen J. Kenny  
Liu et al. ) Group Art Unit 3726  
Serial No. 10/705,299 ) Docket 370041-00006  
Confirmation No. 5219 )  
Filed November 10, 2003 )  
For Method of Manufacturing a )  
Caster Roll )

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Amendment

November 8, 2004

Mail Stop - Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

In response to the Office Action dated August 12, 2004, please amend the  
above-identified application as follows:

**Amendments to the Claims** are reflected in the listing of claims that begins on page 2 of  
this paper.

Remarks begin on page 18 of this paper.